



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

May 15 2018
D350-567-111
Job Sheet 176195



Part No: D350-567-111

Job Qty: 4 ea

Part Name: Super-Sized Vertical Reference Floor Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:C Re-format 05-11-09 JLM IPP Rev:D Added DT8439 Template to Step 1
07-06-26 JLM IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC IPP Rev:F 08-10-07 as per revD DD
verified by: IPP REV:G 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP REV:D 16.04.25 as per chg007 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/15/18	5/15/18	0.00	0.00	Start Up Stores/Pkg-2		<i>M. Lajeunesse</i>
110	Packaging	4 pcs	5/15/18	5/15/18	0.00	0.00	Packaging1-3		<i>M. Lajeunesse</i>
120	QC	4 pcs	5/15/18	5/15/18	0.00	0.00	QC4		<i>58</i>
125	DC	4 pcs	5/15/18	5/15/18	0.00	0.00	DC		<i>98</i>
130	Packaging	4 pcs	5/15/18	5/15/18	0.00	0.00	Packaging3		<i>18/05/11</i>
140	QC21-FG	4 Ea	5/15/18	5/15/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-567-113	Replacement Exterior Super-Sized Window	4 Ea (1 ea)	90-Start up Operation	<i>SOTOLAB X3</i>
D350-567-115	Replacement Interior Window	4 Ea (1 ea)	90-Start up Operation	<i>SOTOLAB X4</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-567-113	4	0	0
	D350-567-115	4	3	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 1:13 PM Dart.lajeunesse.marie

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed:

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																							
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Dart Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K8A 1K7 CANADA TEL: 1 513 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 05/11/18 Container No: S070777 Part: D350-567-111 Job No: 176195 Serial No/Batch: S070777 Revision: Inspector:				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																											
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Container No: S070777

Part: D350-567-111

Job No: 176195

Serial No/Batch: S070777

Revision:

Inspector:

Change Record

PAGE 1 OF 1

Part Number: D350-567-111

Description: VERTICAL REFERENCE FLOOR WINDOW, EXTRA LARGE

[illegible]